## Silica Scavengers Si-Novation

## METALS • INORGANICS • ORGANOMETALLICS • CATALYSTS • LIGANDS • NANOMATERIALS • CUSTOM SYNTHESIS • CGMP FACILITIES

Enhanced cost effective performance through a new Scavenger design with:

- · Multiple mono and polydentate Functional Groups each with very high Affinity for the Target;
- Functional Groups present in numerous different spatial arrangements and in specific combination with other Functional Groups results in numerous different binding modes to the Target;
- Strong binding modes designed for each of the different Target species present.

## **Benefits**

- Meets Purification, Selectivity and Recovery Targets (> 99%) through Novel Scavenger Design •
- No loss of Customer Product or Added Impurities
- Scavengers achieving > 99% Removal & Recovery of Precious Metals including Rh & Pd(0/II) •
- Scavengers for metals and organic impurities achieving >99% removal
- Significant Process Improvement Costs using Scavengers with High Affinity, Selectivity and Capacity
- Simple, low cost processes that are easy/quick to implement requiring low maintenance •
- Scavenger Design facilitates the use of an expensive catalyst/reagent late in a multi-step process

Silica Materials

Each colored shape represents a single or a combination of different Functional Groups which can bind to the different Target species present.

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Item #	Structure	Market Applications and Benefits/Advantages
16-0825	S H NH2 SH	Thiourea Sulfide Mercapto Silica, metals and organic impurity scavenger
		Metal and Organic Compounds Removal for Product Purification, Precious Metal Recovery, Bio-Tech, Environmental
		<ul> <li>Leading Pd(0/II) Scavenger for Palladium cross-coupling reactions</li> <li>Very effective Rh Scavenger from Hydroformylation reactions</li> </ul>
		Pd(0/II), Rh(I), Pt, Ru, and Ir, Ag, Au, Hg removal
		Combined Functional Group Loading: 1.15 - 1.5 mmol/g
16-0815	Эзн	Poly Mercaptoalkyl Silica, metals and organic impurity scavenger
		Metal and Organic Compounds Removal for Product Purification, Precious Metal Recovery, Bio-Tech, Environmental
		General Palladium Scavenger with effectively double the Functional Group Loading of existing products with benefits of lower levels of residual Precious & other Metals and higher capacity
		Pd, Pt, Rh, Ru, Cu and Ir, Cd, Hg, Pb removal
		• Removal of alkyl halides, <i>a</i> -halo ketones, esters, amides, acyl and sulfonyl halides
		Combined Functional Group Loading: 2.0-2.6 mmol/g
07-9255		Poly Quaternary Ammonium Alkyl Silica, metals and organic impurity scavenger
		Metal Removal and Anion Exchange for Product Purification, Precious Metal Recovery, Bio-Tech, Environmental
		At the minimum, double the Functional Group Loading of existing products and providing enhanced performance
		Precious Metals and Transition Metals removal
		Anion Exchange
		Combined Functional Group Loading: 1.7 - 2.8 mmol/g

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ltem#	Structure	Market Applications and Benefits/Advantages
16-0800	SH	Imidazole Sulfide Mercapto Alkyl Silica, metals and organic impurity scavenger
		Metal and Organic Compounds Removal for Product Purification, Precious Metal Recovery, Bio-Tech,
		Environmental
		Additional functionality provides enhanced performance
		Precious Metals and Ag, Cu, Cd, Ni, Co, Cr, Mn, Zn removal
		Acid removal
		• Removal of alkyl halides, <i>a</i> -halo ketones, esters, amides, acyl and sulfonyl halides, chloroformates,
		isocyanates and isothiocyanates
16-0820	SH N H2N	Combined Functional Group Loading: 1.15 - 1.5 mmol/g
		Tetraamine Sulfide Alkyl Silica, metals and organic impurity scavenger
		Metal Removal, in particular Rh, Ir and Ru for Product Purification, Precious Metal Recovery, Bio-Tech, Environmental
		Pt, Pd, Rh, Ir, Ru and Cu, Ag, Au, Ni, Cd, Pb, Hg removal
		Acid removal
		Combined Functional Group Loading: 1.0 - 1.4 mmol/g
		Polyamine Sulfide Alkyl Silica, metals and organic impurity scavenger
16-0810		Metal and Organic Compounds Removal for Product Purification, Precious Metal Recovery, Bio-Tech, Environmental
10-0010		Acid removal
		<ul> <li>Removal of alkyl halides, <i>a</i>-halo ketones, esters, amides, acyl and sulfonyl halides, chloroformates, isocyanates and isothiocyanates</li> </ul>
		<ul> <li>Pt, Pd, Rh, Ir, Ru and Ni, Cu, Ag, Au, Gd removal</li> </ul>
		Combined Functional Group Loading: 0.9 - 1.4 mmol/g
	Он	Poly Carboxylic Acid Alkyl Silica, metals and organic impurity scavenger
08-4230		Metal and Organic Compounds Removal for Product Purification, Precious Metal Recovery, Bio-Tech, Environmental
00-4230		High Functional Group Loading
		Strong base removal
		<ul> <li>Cation removal - Cu, Fe, Ni, Co, Mn, Cr, Ca</li> </ul>
		<ul> <li>Easy elution of quaternary amine functionalised analytes</li> </ul>
		Functional Group Loading: 1.8 - 2.4 mmol/g
	но он	Glucamine Alkyl Silica, metals and organic impurity scavenger
00 4005		Borate Removal for Product Purification, Bio-Tech
08-4225		Organic and inorganic borate removal
	но	Borate residues left after Palladium catalysed carbon-carbon coupling reactions removal
	C <sub>3</sub> H <sub>6</sub> SC <sub>18</sub> H <sub>37</sub>	Antibiotics, prostaglandins
		Functional Group Loading: 0.8 - 1.2 mmol/g
		Octadecyl Sulfide Propyl Silica, metals and organic impurity scavenger Non-polar compounds for Product Purification, Bio-Tech
16-0805		Mon-polar compounds for Product Purification, Bio-Tech Most hydrophobic Functionalised Material available
		<ul> <li>Retains non-polar compounds and de-salts aqueous mixtures</li> </ul>
		<ul> <li>Purification of aflatoxins, amphetamines; antibiotics, antiepileptics; barbiturates, caffeine; drugs,</li> </ul>
		preservatives; fatty acids, nicotine, PAH, pesticides, PCB; heavy metals, vitamins
		Functional Group Loading: 0.8 - 1.2 mmol/g

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