Strem Chemicals, Inc. www.strem.com

Catalog # 06-3140  Lipozyme® TL 100 L

Note: Sold in collaboration with Novozymes A/S for research purposes only.

Lipozyme® TL 100 L is a 1,3 specific lipase originating from Thermomyces lanuginosus. It is a very effective catalyst for transesterification, interesterification, ester hydrolysis and desymmetrisation of esters. Lipozyme® TL 100 L exhibits a high degree of substrate selectivity allowing bulky side chains/large groups on the alcohol and acid parts of the molecule.

One use of Lipozyme® TL 100 L is in the commercial manufacture of Pregabalin. The key synthetic step is the enzymatic resolution of a racemic cyano diethylester (CNDE) to produce the desired monoacid enantiomer. In this application, Lipozyme® TL 100 L performs well in activity and enantioselectivity.

Kinetic resolution by desymmetrisation of the cyano diethylester intermediate for Pregabalin.

Declared activity 100 KLU/g. Lipase that hydrolyzes ester bonds in glycerides. Color can vary from batch to batch. Color intensity is not an indication of enzyme activity. Packaging must be kept intact, dry and away from sunlight. Please follow the recommendations and use the product before the best before date to avoid the need for a higher dosage.

Other Lipase products offered by Strem:
- 06-3118  Palatase®  20000 L
- 06-3155  Lipozyme® TL IM
- 06-3100  Novocor® AD L
- 06-3120  Novozym® 40086
- 06-3105  Lipozyme® CALB L
- 06-3135  Novozym® 51032
- 06-3123  Novozym® 435
- 06-3125  Resinase® HT
- 96-0220  Novozymes Lipase Screening Kit
          (contains 9 lipase enzymes)

Endoprotease products offered by Strem:
- 06-3110  Alcalase® 2.4 L FG
- 06-3112  Alcalase® 2.5 L
- 06-3137  Savinase® 12 T
- 06-3150  Savinase® 16 L
- 06-3115  Esperase® 8.0 L
- 06-3160  Neutrase® 0.8 L
- 96-0224  Novozymes Endoprotease Screening Kit (contains 6 endoprotease enzymes)

Novozymes Lipase Products

Storage

Kits should be optimally stored at 0-10°C/32-50°F. If stored above 25°C/77°F the samples should be used within 3 months.

Introduction

Lipases (EC Number 3.1.1.3) are one of the most commonly used classes of enzymes in biocatalysis. They have been used on a variety of substrates and show very broad substrate
specificity. Lipases catalyze the hydrolysis of triacylglycerols to diacylglycerol, monoacylglycerol, glycerol and free fatty acids. The reaction reverses under anhydrous conditions and the enzyme is able to synthesize new molecules by esterification, alcoholysis and transesterification. All reactions can be performed with high regio- and enantioselectivity under mild reaction conditions.

Figure 1: Regioselective hydrolysis of a triacylglycerol.

Description and optimum usage conditions

<table>
<thead>
<tr>
<th>Enzyme No.</th>
<th>Strem Catalog Number</th>
<th>Product Name</th>
<th>Activity*</th>
<th>Formulation</th>
<th>pH optimum</th>
<th>Temp optimum</th>
<th>Substrate specificity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>06-3123</td>
<td>Novozym® 435</td>
<td>10000 PLU/g</td>
<td>Immobilized</td>
<td>pH 5-9</td>
<td>30-60°C</td>
<td>Esters and alcohols</td>
</tr>
<tr>
<td>2.</td>
<td>06-3155</td>
<td>Lipozyme® TL IM</td>
<td>250 IUN/g</td>
<td>Immobilized</td>
<td>pH 6-8</td>
<td>50-75°C</td>
<td>Esters</td>
</tr>
<tr>
<td>3.</td>
<td>06-3120</td>
<td>Novozym® 40086</td>
<td>275 IUN/g</td>
<td>Immobilized</td>
<td>pH 7-10</td>
<td>30-50°C</td>
<td>Esters</td>
</tr>
<tr>
<td>4.</td>
<td>06-3105</td>
<td>Lipozyme® CALB L</td>
<td>5000 LU/g</td>
<td>Liquid</td>
<td>pH 5-9</td>
<td>30-60°C</td>
<td>Esters and alcohols</td>
</tr>
<tr>
<td>5.</td>
<td>06-3118</td>
<td>Palatase® 20000 L</td>
<td>20000 LU/g</td>
<td>Liquid</td>
<td>pH 7-10</td>
<td>30-50°C</td>
<td>Esters</td>
</tr>
<tr>
<td>6.</td>
<td>06-3140</td>
<td>Lipozyme® TL 100 L</td>
<td>100 KLU/g</td>
<td>Liquid</td>
<td>pH 7-10</td>
<td>20-50°C</td>
<td>Esters and diesters</td>
</tr>
<tr>
<td>7.</td>
<td>06-3100</td>
<td>NovoCor® AD L</td>
<td>6000 LU/g</td>
<td>Liquid</td>
<td>pH 5-9</td>
<td>30-60°C</td>
<td>Sterically hindered esters</td>
</tr>
<tr>
<td>8.</td>
<td>06-3125</td>
<td>Resinase® HT</td>
<td>50 KLU/g</td>
<td>Liquid</td>
<td>pH 5-8</td>
<td>up to 90°C</td>
<td>Esters</td>
</tr>
<tr>
<td>9.</td>
<td>06-3135</td>
<td>Novozym® S1032</td>
<td>15 KLU/g</td>
<td>Liquid</td>
<td>pH 7-10</td>
<td>35-70°C</td>
<td>Esters</td>
</tr>
</tbody>
</table>

* K = Kilo, LU = Lipase unit, PLU = Propyl Laurate Unit, IUN = Interesterification Unit.
1LU is the amount of enzyme activity which liberates 1 µmol of tritratable butyric acid from the substrate glycerol tributyrate per minute under defined standard conditions. 1LU is equal to 1IUN. 1 PLU is the amount of enzyme activity which generates 1 µmol of propyl laurate per minute under defined standard conditions.

**Kinetic Resolution**

**Example 1. Kinetic resolution by transesterification of racemic alcohol**

- Racemic alcohol (1-2 mmol) is solubilized in organic solvent (10 mL Toluene (dry) or other solvent)*
- Acyl donor vinyl acetate (1:3 or 1:5 molar ratio compared to racemic alcohol) is added.
- Immobilized Lipase Enzyme 1-3 (50% wt/wt with regards to substrate) is added and the reaction is conducted under stirring.
- Typical reaction temperature is 25-50°C and typical reaction time is 36-72 hours, depending on substrate.
- The reaction product is recovered by removing the immobilized enzyme by filtration.

* Alternative solvents: methyl tert butyl ether (MTBE), n-hexane, iso-octane.

**Example 2. Kinetic resolution of racemic alcohol by hydrolysis of acetoxy derivative**

- Racemic acetoxy ester (1-2 mmol) is solubilized/dispersed in potassium phosphate buffer (0.1 M, pH 7.5, 10 mL). For liquid substrates, emulsion or suspension will be formed. For solid substrates, solution is prepared by adding 10% v/v of organic solvent*
- Lipase Enzyme 1-9 is added to the substrate solution (50% wt/wt for solid enzyme or 10-20% v/v with regards to buffer for liquid enzyme)
- Reaction mixture pH is maintained at 7.5 by adjusting with 1N NaOH.
• Typical reaction temperature is 25-40°C and typical reaction time is 24-48 hours.
• The reaction product is recovered by extraction or filtration.

*Solvent examples: IPA, acetone, tert-butanol, THF or acetonitrile

**Example 3. Dynamic kinetic resolution of racemic alcohols**

\[
\begin{align*}
\text{Racemic Alcohol} & \quad \xrightarrow{\text{Vinyl acetate}} \quad \text{Racemic Alcohol} \\
& \quad \xrightarrow{\text{Immobilized Lipase, Ruthenium catalyst}} \quad \text{OAc}
\end{align*}
\]

- Ruthenium catalyst* (0.05 eq with regards to substrate), Immobilized lipase 1-3 (50% w/w with regards to substrate) and Na₂CO₃ (1.0 eq. with regards to substrate) are dissolved in dry organic solvent (5 mL Toluene**) under inert atmosphere (N₂) in a closed vessel.
- Dry toluene is added and resulting mixture is stirred.
- A THF solution of t-BuOK (0.05 eq with regards to substrate) is added to reaction mixture.
- After 30 min. of stirring, racemic alcohol (1-2 mmol) dissolved in toluene (5 mL) is added at 25-30°C and stirring continued in 10 min.
- Vinyl acetate (3.0 eq with regards to substrate) is charged to reaction mixture at 25-30°C.
- Reaction temperature is 50-55°C and typical reaction time is 36 hours.
- Reaction product is recovered by filtration through filter aid and the filtrate is concentrated to obtain crude product.

* Ruthenium catalyst options: Chlorodicarbonyl (1,2,3,4,5-pentaphenylcyclopentadienyl) ruthenium \((\eta^5\text{C}_5\text{Ph}_5)\text{Ru(CO)}_2\text{Cl}\) or Shvo catalyst - 1-Hydroxytetraphenylcyclopentadienyl-(tetraphenyl-2,4-cyclopentadien-1-one)-μ-hydrotetracarbonyldiruthenium(II)
** Solvents have to be dried before using (moisture content should be < 0.01%)

**Example 4. Kinetic Resolution by transesterification of Racemic Amine**

\[
\begin{align*}
\text{Racemic Alcohol} & \quad \xrightarrow{\text{Ethyl acetate}} \quad \text{Racemic Alcohol} \\
& \quad \xrightarrow{\text{Immobilized Lipase,}} \quad \text{NHAc} + \text{NH}_2
\end{align*}
\]

- Acyl donor* ethyl acetate (5 mL) is charged to vessel under inert atmosphere (N₂)
- Racemic amine (1-2 mmol) and Immobilized lipase 1-3 (50% wt/wt with regards to substrate) is added to ethyl acetate at 25-50°C under moderate stirring and inert atmosphere.
• Typical reaction temperature is 25-40°C and typical reaction time is 36-72 hours, depending on substrate.
• Reaction product is recovered by filtration, whereby immobilized enzyme is removed.

*Acyl donor solvent: α-methylbenzyl acetate, methylmethoxy acetate, ethyl acetate and methyl tert butyl ether.

Example 5. Kinetic resolution by hydrolysis of racemic carboxylic ester

Racemic ester (1-2 mmol), organic solvent (5 mL MTBE or Toluene) and potassium phosphate buffer (0.1 M, pH 7.0, 5 mL) is homogenized by stirring. [Two layers will form once stirring is stopped; stir until substrate is soluble in organic phase. In case of immobilized enzymes, solid suspension is observed.]
• Lipase Enzyme (50% wt/wt with regards to substrate for solid enzyme 1-3 or 10-20% v/v with regards to solvent mixture for liquid enzyme 4-9) is added under stirring.
• Reaction mixture is maintained at pH 7.0 by adjusting with 1N NaOH.
• Typical reaction temperature is 20-35°C and typical reaction time is 24-48 hours, depending on substrate.
• Reaction product is recovered by extraction or filtration.

Example 6. Desymmetrisation of diesters

Racemic diester (1-2 mmol) and potassium phosphate buffer (0.1 M, pH 7.0, 10 mL) is homogenized by stirring.
• For liquid substrates emulsion or suspension will be formed.
• For solid substrates a solution is prepared by adding additional solvents such.
• Biphasic reactions can be carried out by making solution in MTBE or toluene.
• Solvent free reactions can be carried out in a solid suspension.
• Lipase Enzyme (50% wt/wt for solid enzyme 1-3 or 10-20% v/v with regards to buffer
for liquid enzyme 4-9) is added and stirring continued.
• Reaction mixture is maintained at pH 7.5 by adjusting with 1N NaOH.
• Typical reaction temperature is 25-40°C and typical reaction time is 24-48 hours, depending on substrate.
• Reaction product is recovered by extraction or filtration.

*Solvent: acetone, tetrahydrofuran (THF) or acetonitrile.

Analytical Method Principles

In-process reaction monitoring:

Depending on substrate and product, different methods can be used for in process reaction monitoring.

• Thin Layer Chromatography (TLC) is a simple method for monitoring reaction progress and completion.
• To quantitatively estimate product formation and consumption of reactant, HPLC or GC can be used for monitoring.
• Chiral HPLC is recommended to estimate chiral purity or consumption of isomers of racemic mixture.
• Final chiral purity can be obtained by analyzing product isolated by using an appropriate chiral column.

Key parameters for Enantiomeric excess (ee) and Enantioselectivity (E) can be calculated from the areas in chiral HPLC:

\[ \% \text{ ee} = \frac{(R-S)}{(R+S)} \times 100 \] where R and S stand for the individual optical isomer in the mixture (and R + S = 1)
Where R = area for R isomer and S = area for S isomer

\[ E = \ln \left( \frac{1 - \text{ee}_s}{1 + \text{ee}_s} \right) - \ln \left( \frac{1 + \text{ee}_s}{1 + \text{ee}_p} \right) \]

Screening Procedure

Listed below is recommended equipment for conducting the screens, however, pH-stat system gives more consistent results.

<table>
<thead>
<tr>
<th>Simple equipment</th>
<th>Advanced equipment</th>
</tr>
</thead>
</table>
Reaction vessel (25 mL round bottom or Erlenmeyer flask or test tubes)  
Thermostated reaction vessel (25 mL)  
pH-meter or pH-paper (range 5 - 9)  
Autotitrator/pH-stat system (pH-meter, automatic burette/addition funnel)  
Burette or calibrated addition funnel  
Recording device (e.g., x/y-plotter)  
Propeller mixer or magnetic needle  
Propeller mixer

Buffer Preparation

<table>
<thead>
<tr>
<th>pH</th>
<th>Volume of 1M K₂HPO₄ (mL)</th>
<th>Volume of 1M KH₂PO₄ (mL)</th>
<th>pH</th>
<th>Volume of 1M Na₂HPO₄ (mL)</th>
<th>Volume of 1M NaH₂PO₄ (mL)</th>
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<tbody>
<tr>
<td>5.8</td>
<td>8.5</td>
<td>91.5</td>
<td>5.8</td>
<td>7.9</td>
<td>92.1</td>
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<td>7.0</td>
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<td>38.5</td>
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<td>89.6</td>
<td>10.4</td>
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<tr>
<td>8.0</td>
<td>94.0</td>
<td>6.0</td>
<td>8.0</td>
<td>93.2</td>
<td>6.8</td>
</tr>
</tbody>
</table>

Dilute combined 1M stock solutions to 1 L with distilled H₂O.

References

1. H. V. Ferreira, L. C. Rocha, R.P. Severino and André L. M. Porto *Molecules* *2012*, **17**, 8955-8967
3. Mahn-Joo Kim, Yangsoo Ahn and Jaiwook Park *Current Opinion in Biotechnology* 2002, **13**:578–587
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