Printing date 07/21/2021

Reviewed on 07/15/2021

1 Identification

- · Product name
- Trade name: Trimethylaluminum, min. 98%, 93-1360, contained in 50 ml Swagelok® cylinder (96-1070) for CVD/ALD
- Item number: 98-4003
- · CAS Number:
- 75-24-1
- EC number: 200-853-0
- Index number: 013-004-00-2
- Details of the supplier of the safety data sheet
 Manufacturer/Supplier: Strem Chemicals, Inc.
 7 Mulliken Way NEWBURYPORT, MA 01950 USA info@strem.com
- Information department: Technical Department
 Emergency telephone number: EMERGENCY: CHEMTREC: +1 (800) 424-9300 During normal opening times: +1 (978) 499-1600

2 Hazard(s) identification

· Classification of the substance or mixture



Pyr. Liq. 1 H250 Catches fire spontaneously if exposed to air.

Water-react. 1 H260 In contact with water releases flammable gases, which may ignite spontaneously.

GHS05 Corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

· Label elements

· GHS label elements

The substance is classified and labeled according to the Globally Harmonized System (GHS). • *Hazard pictograms*



· Signal word Danger

- · Hazard-determining components of labeling:
- trimethylaluminium
- Hazard statements H250 Catches fire spontaneously if exposed to air.

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H260 In contae	(Contd. of page
	ct with water releases flammable gases, which may ignite spontaneously.
	evere skin burns and eye damage.
· Precautionary	
P231+P232	Handle under inert gas. Protect from moisture.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
	2353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water shower.
P305+P351+P	2338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if preser and easy to do. Continue rinsing.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P422	Store contents under inert gas.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
• NFPA ratings	Health = 3 $Fire = 4$
• NFPA ratings	$(scale \ 0 - 4)$ Health = 3
• NFPA ratings	(scale 0 - 4) Health = 3 Fire = 4 Reactivity = 2 demonstrates unusual reactivity with water.
• NFPA ratings	(scale 0 - 4) Health = 3 Fire = 4 Reactivity = 2 demonstrates unusual reactivity with water.
• NFPA ratings	(scale $0 - 4$) Health = 3 Fire = 4 Reactivity = 2 demonstrates unusual reactivity with water. (scale $0 - 4$) Health = 3 Fire = 4
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• NFPA ratings	(scale 0 - 4) Health = 3 Fire = 4 Reactivity = 2 demonstrates unusual reactivity with water. (scale 0 - 4) Health = 3 Fire = 4 Reactivity = 2 T and vPvB assessment

- · CAS No. Description
- 75-24-1 trimethylaluminium
- Identification number(s)
- EC number: 200-853-0
- · Index number: 013-004-00-2

4 First-aid measures

- · Description of first aid measures
- \cdot General information: Immediately remove any clothing soiled by the product.
- After inhalation: In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing: Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- · Information for doctor:

• Most important symptoms and effects, both acute and delayed No further relevant information available.

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Safety Data Sheet according to OSHA HCS

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Trade name: Trimethylaluminum, min. 98%, 93-1360, contained in 50 ml Swagelok® cylinder (96-1070) for CVD/ ALD

• *Indication of any immediate medical attention and special treatment needed No further relevant information available.*

5 Fire-fighting measures

· Extinguishing media

- · Suitable extinguishing agents:
- Sand. Do not use water.
- CO2, sand, extinguishing powder. Do not use water.
- Use fire fighting measures that suit the environment.
- · For safety reasons unsuitable extinguishing agents: Water
- \cdot Special hazards arising from the substance or mixture
- During heating or in case of fire poisonous gases are produced.
- · Advice for firefighters
- · Protective equipment: Mouth respiratory protective device.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures	
Mount respiratory protective device.	
Wear protective equipment. Keep unprotected persons away.	
• Environmental precautions: Prevent seepage into sewage system, workpits and cellars.	
• Methods and material for containment and cleaning up:	
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).	
Use neutralizing agent.	
Dispose contaminated material as waste according to item 13.	
Ensure adequate ventilation.	
Do not flush with water or aqueous cleansing agents	
· Reference to other sections	
See Section 7 for information on safe handling.	
See Section 8 for information on personal protection equipment.	
See Section 13 for disposal information.	
· Protective Action Criteria for Chemicals	
· PAC-1:	
	16 mg/m3
· PAC-2:	
	170 mg/m3
· PAC-3:	
	1,000 mg/m3

7 Handling and storage

· Handling:

- Precautions for safe handling
 Ensure good ventilation/exhaustion at the workplace.
 Open and handle receptacle with care.
 Prevent formation of aerosols.
- Information about protection against explosions and fires: Keep ignition sources away - Do not smoke.

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(Contd. of page 3)

Protect against electrostatic charges. Keep respiratory protective device available.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and receptacles: No special requirements.
- · Information about storage in one common storage facility: Not required.
- Further information about storage conditions:
- Keep receptacle tightly sealed.
- Store in cool, dry conditions in well sealed receptacles.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.
- · Control parameters

· Components with limit values that require monitoring at the workplace:

75-24-1 trimethylaluminium

REL Long-term value: 2 mg/m³ as Al

- *TLV* Long-term value: 1* mg/m³ as Al;*as repirable fraction
- Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment: Wear protective clothing
- General protective and hygienic measures: Keep away from foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing. Wash hands before breaks and at the end of work. Store protective clothing separately.
- Avoid contact with the eyes and skin.
- Breathing equipment: A NIOSH approved respirator in accordance with 29 CFR 1910.134.
- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation \cdot *Material of gloves*

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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(Contd. of page 4)

· Eye protection:



Tightly sealed goggles

General Information Appearance:		
Appearance: Form:	Liquid	
Color:	Colorless	
Odor:	Unpleasant	
Odor threshold:	Not determined.	
pH-value:	Not determined.	
Change in condition		
Melting point/Melting range:	15.4 °C (60 °F)	
Boiling point/Boiling range:	127 °C (261 °F)	
Flash point:	-17 °C (1 °F)	
Flammability (solid, gaseous):	Not determined.	
Ignition temperature:		
Decomposition temperature:	Not determined.	
Auto igniting:	Spontaneously flammable in air.	
Danger of explosion:	Not determined.	
Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
Vapor pressure at 20 $^{\circ}C$ (68 $^{\circ}F$):	9 hPa (7 mm Hg)	
<i>Density at 20 °C (68 °F):</i>	0.752 g/cm ³ (6.27544 lbs/gal)	
Relative density	Not determined.	
Vapor density	Not determined.	
Evaporation rate	Not determined.	
Solubility in / Miscibility with		
Water:	Not miscible or difficult to mix.	
Partition coefficient (n-octanol/wate	er): Not determined.	
Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
Solvent content:		
Organic solvents:	0.0 %	
VOC content:	0.0 g/l / 0.00 lb/gl	



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· Other information

No further relevant information available.

10 Stability and reactivity

· Reactivity No further relevant information available.

- · Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

· Information on toxicological effects

- · Acute toxicity:
- Primary irritant effect:
- on the skin: Caustic effect on skin and mucous membranes.
- on the eye: Strong caustic effect.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

Substance is not listed.

· NTP (National Toxicology Program)

Substance is not listed.

· OSHA-Ca (Occupational Safety & Health Administration)

Substance is not listed.

12 Ecological information

- · Toxicity
- Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- *Mobility in soil* No further relevant information available.
- · Additional ecological information:
- · General notes: Must not reach bodies of water or drainage ditch undiluted or unneutralized.
- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

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Trade name: Trimethylaluminum, min. 98%, 93-1360, contained in 50 ml Swagelok® cylinder (96-1070) for CVD/ ALD

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13 Disposal considerations

• Waste treatment methods

· Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- Recommendation: Disposal must be made according to official regulations.

UN-Number DOT, IMDG, IATA	UN3394
UN proper shipping name DOT IMDG, IATA	Organometallic substance, liquid, pyrophoric, water-reactive ORGANOMETALLIC SUBSTANCE, LIQUID, PYROPHORI
	WATER- REACTIVE
Transport hazard class(es)	
Class Label	<i>4.2 Substances liable to spontaneous combustion 4.2, 4.3</i>
IMDG	
Class	4.2 Substances liable to spontaneous combustion
Label	4.2 Substances tradie to spontaneous combustion 4.2/4.3
Class Label	4.2 Substances liable to spontaneous combustion 4.2 (4.3)
Packing group DOT, IMDG, IATA	Ι
Environmental hazards: Marine pollutant:	No
Special precautions for user EMS Number: Stowage Category	Not applicable. F-G,S-M D

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Handling Code Segregation Code	H1 Keep as dry as reasonably practicable SG26 In addition: from goods of classes 2.1 and 3 when stowed deck of a containership a minimum distance of two container spa athwartship shall be maintained, when stowed on ro-ro ship distance of 6 m athwartship shall be maintained. SG35 Stow "separated from" acids. SG63 Stow "separated longitudinally by an intervening compl compartment or hold from" Class 1.
Transport in bulk according to Annex MARPOL73/78 and the IBC Code	II of Not applicable.
Transport/Additional information:	
DOT	
Quantity limitations	On passenger aircraft/rail: Forbidden On cargo aircraft only: Forbidden
IMDG	
Limited quantities (LQ)	0
Excepted quantities (EQ)	Code: E0
	Not permitted as Excepted Quantity
UN "Model Regulation":	UN 3394 ORGANOMETALLIC SUBSTANCE, LIQU
Regulatory information Safety, health and environmental regu	PYROPHORIC, WATER-REACTIVE, 4.2 (4.3), I
Regulatory information	PYROPHORIC, WATER-REACTIVE, 4.2 (4.3), 1
Regulatory information Safety, health and environmental regu Sara	PYROPHORIC, WATER-REACTIVE, 4.2 (4.3), 1
Regulatory information Safety, health and environmental regu Sara Section 355 (extremely hazardous subs	PYROPHORIC, WATER-REACTIVE, 4.2 (4.3), I
Regulatory information Safety, health and environmental regu Sara Section 355 (extremely hazardous subs Substance is not listed.	PYROPHORIC, WATER-REACTIVE, 4.2 (4.3), 1
Regulatory information Safety, health and environmental regu Sara Section 355 (extremely hazardous subs Substance is not listed. Section 313 (Specific toxic chemical li	PYROPHORIC, WATER-REACTIVE, 4.2 (4.3), 1 Plations/legislation specific for the substance or mixture stances): stings):
Regulatory information Safety, health and environmental regu Sara Section 355 (extremely hazardous subs Substance is not listed. Section 313 (Specific toxic chemical line Substance is not listed.	PYROPHORIC, WATER-REACTIVE, 4.2 (4.3), I Idations/legislation specific for the substance or mixture stances): stings):
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Regulatory information Safety, health and environmental regu Sara Section 355 (extremely hazardous subs Substance is not listed. Section 313 (Specific toxic chemical lis Substance is not listed. TSCA (Toxic Substances Control Act). Substance is listed. Proposition 65 Chemicals known to cause cancer:	PYROPHORIC, WATER-REACTIVE, 4.2 (4.3), I Idations/legislation specific for the substance or mixture stances): stings):
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Regulatory information Safety, health and environmental regu Sara Section 355 (extremely hazardous subs Substance is not listed. Section 313 (Specific toxic chemical lis Substance is not listed. TSCA (Toxic Substances Control Act). Substance is listed. Proposition 65 Chemicals known to cause cancer: Substance is not listed. Chemicals known to cause reproductiv Substance is not listed.	PYROPHORIC, WATER-REACTIVE, 4.2 (4.3), I elations/legislation specific for the substance or mixture stances): stings): : we toxicity for females:
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• TLV (Threshold Limit Value established by ACGIH)

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	•
Substance is no	t listed.
· NIOSH-Ca (Na	tional Institute for Occupational Safety and Health)
Substance is no	t listed.
· GHS label elem	ients
The substance i	s classified and labeled according to the Globally Harmonized System (GHS).
Hazard pictogr	
GHS02 GHS	S05
Signal word Da	inger
Hazard-determ	ining components of labeling:
trimethylalumin	ium
Hazard stateme	
	ire spontaneously if exposed to air.
	t with water releases flammable gases, which may ignite spontaneously.
	evere skin burns and eye damage.
Precautionary s	
P231+P232	Handle under inert gas. Protect from moisture.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
<i>P303+P361+P</i> .	353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P305+P351+P	338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P422	Store contents under inert gas.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Technical Department.
- · Contact: Technical Director
- · Date of preparation / last revision 07/21/2021 / -
- · Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods

- DOT: US Department of Transportation
- IATA: International Air Transport Association
- ACGIH: American Conference of Governmental Industrial Hygienists
- *EINECS: European Inventory of Existing Commercial Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society)*
- NFPA: National Fire Protection Association (USA)
- HMIS: Hazardous Materials Identification System (USA)
- VOC: Volatile Organic Compounds (USA, EU)
- PBT: Persistent, Bioaccumulative and Toxic

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vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit Pyr. Liq. 1: Pyrophoric liquids – Category 1 Water-react. 1: Substances and mixtures which in contact with water emit flammable gases – Category 1 Skin Corr. 1B: Skin corrosion/irritation – Category 1B

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