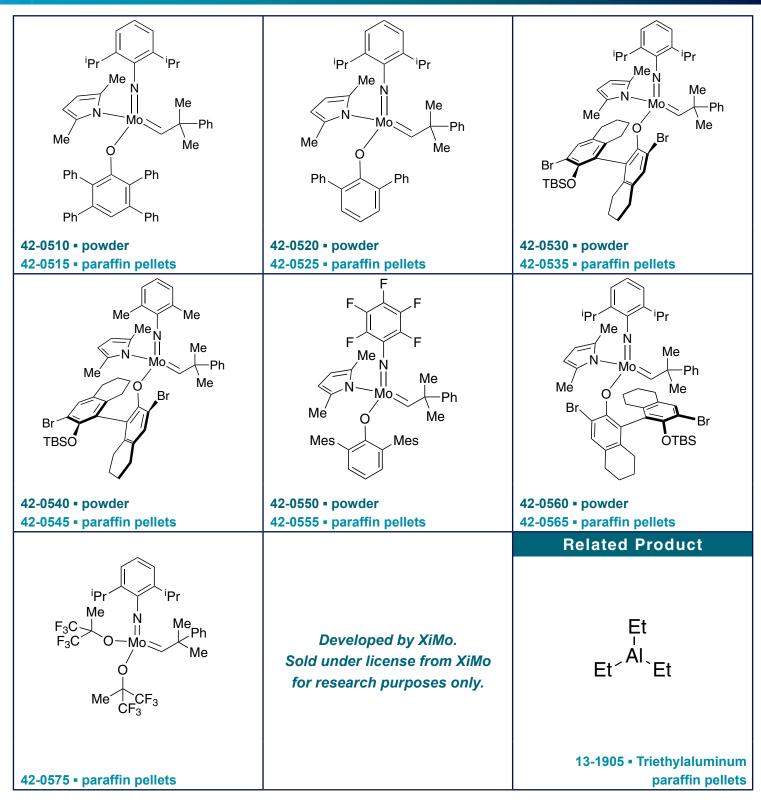


Metathesis Catalysts Developed by XiMo



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CRITICAL INFORMATION SUMMARY

GENERAL NOTES:

Mo- and W-based metathesis catalysts are very sensitive to oxygen and moisture when they are handled in pure, isolated form or used in solution (use of the unformulated catalyst would require a glovebox). However, XiMoPacs (organometallic reagents (eq. metathesis catalysts) formulated in paraffin pellets) are stable enough to be handled, weighed or even stored under air for up to several hours. This new formulation allows the reactions to be accomplished using ordinary Schlenk techniques (air-free technique), or even simpler: in an inert gas flow under a regular fume hood.

Nevertheless, it is important to note that once a XiMoPac pellet is dissolved, the active catalyst is liberated from the protecting matrix; the metathesis complex becomes just as sensitive to oxygen and moisture as it was without the paraffin. Therefore the solvents and reactants as well as the reaction environment have to be kept oxygen and moisture¹ free. This is absolutely essential for a successful experiment; therefore all manipulation with the solvents, substrates and reagents (once they are pretreated for the reaction) has to be accomplished under inert atmosphere. To fulfill these requirements, the following practices should be observed:

- The equipment used in the experiments, especially the glassware, has to be kept in an oven at 120-140°C for at least 4 hours in order a) to remove all moisture adsorbed on their surfaces, and has to be cooled down under inert atmosphere.
- Solvents, reagents and the substrates have to be free from water, organic hydroperoxides, acidic protons, alcohols, aldehydes and b) dissolved oxygen. Sonication and inert gas purge, distillation under inert atmosphere and storage, or percolation through activated molecular sieves or alumina can be applied. An easy way to kill the catalyst poisoning impurities and prepare solvent and substrate for metathesis reaction is the application of the user-friendly product, Strem #13-1905. This is a safe, non-pyrophoric formulated triethylaluminum pellet that reacts with the impurities.
- To transfer substrates, solvents or stock solutions properly, Schlenk technique is needed.² C)
- d) Recommended solvents: toluene, dichloromethane (water¹ and oxygen free!)
- e) Formulated catalyst dissolves in toluene at ambient temperature. However, in certain cases gentle heating to 30-40°C is required; the required temperature is dependent on the amount of solvent and polarity of the media. When XiMoPacs are applied as neat pellets, the reaction vessel has to be heated to 65°C to melt the paraffin matrix. Please note that at elevated temperature and high catalyst loading, migratory isomerization of double bonds can occur.

STORAGE OF CATALYSTS:

Unopened catalyst packages (sachets) should be kept in a fridge at 4°C or below. To prevent condensation of moisture onto the surface of pellets (when packages are taken out of the fridge), they should be allowed to warm to ambient temperature prior to opening.

REACTIONS STEP-BY-STEP (A SIMPLIFIED PROCEDURE):

In general, reactions are performed in dry Schlenk tubes/2-neck round bottom flask attached to a vacuum-argon manifold, or at least to an inert gas cylinder equipped with a gas drying unit.

- i.) Under continuous Ar/N₂-atmosphere, into a pre-dried Schlenk tube, a piece of XiMoPac pellet is placed before the appropriately pretreated substrate (neat or in stock solution) is added.³
- The vessel is closed with a silicon oil filled bubbler (or a pre-dried glass stopper, if no gaseous product can form or vacuum is applied³) ii) and the reaction is gently heated to the reaction temperature for a given time. Please note that paraffin has to melt or dissolve to release the active catalyst.
- iii.) If the reaction mixture turned immediately green or greenish after dissolution of the catalyst, this signifies either the solvent or the substrate applied is contaminated and the catalyst has decomposed.
- iv.) At the end, a wet solvent such as acetonitrile or methanol is used to guench the reaction.

WORK-UP:

The work-up procedure may vary depending on the substrate. When the polarity of the product significantly differs from the paraffin, the separation is usually less problematic. However, when non-polar product is generated, the removal of paraffin can be troublesome. To overcome this problem, a simple procedure was elaborated in which the paraffin is precipitated with acetonitrile followed by the filtration of the obtained slurry through a pad of SiO₂. Isolation of the product can be done by normal or reverse phase silica gel chromatography.

More detailed description of possible pretreatments, reaction set-ups, and typical metathesis conditions can be found at: www.ximo-inc.com

Footnotes:

- 1. In general, solvents and reactants have to be kept acidic hydrogen- and peroxide free.
- 2. Addition of the substrate and the solvent with automatic pipettes is also applicable (pipettes are recommended to be dried from possible residual volatile impurities by placing them under vacuum for minutes, eg. in a desiccator prior to use)
- 3. For further information, eg. pretreatment with 13-1905 see the recent publication (Ondi L. et al. Org. Proc. Res. Dev. 2016, 20, 1709.) or visit: www.ximo-inc.com

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Molybdenum Metathesis Catalysts from XiMo

42-0575 [2,6-Bis(1-methylethyl)benzenaminato(2-)]bis(1,1,1,3,3,3-hexafluoro-2-methyl-2propanolato-kO)(2-methyl-2-phenylpropylidene)-, (T-4) molybdenum, paraffin pellet (139220-25-0)

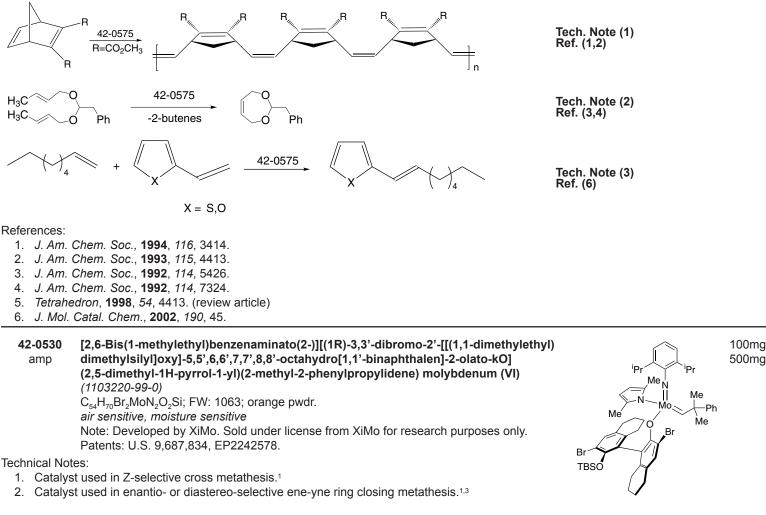
C₃₀H₃₅F₁₂MoNO₂; FW: 763.53; paraffin pellet

air sensitive, moisture sensitive

Note: Developed by XiMo. Sold under license from XiMo for research purposes only.

Technical Notes:

- 1. General metathesis of many ordinary olefins, especially terminal olefins, and will ROMP many norbornene or substituted norbornadiene monomers to give all cis, and often isotactic, polymers.
- 2. Useful for the "ring-closing" of dienes or the coupling of terminal olefins.
- Highly active and most commonly used in cross metathesis of alphatic alkenes with 2-vinyl aromatics. 3.



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2pcs

10pcs

100mg

Me

Me

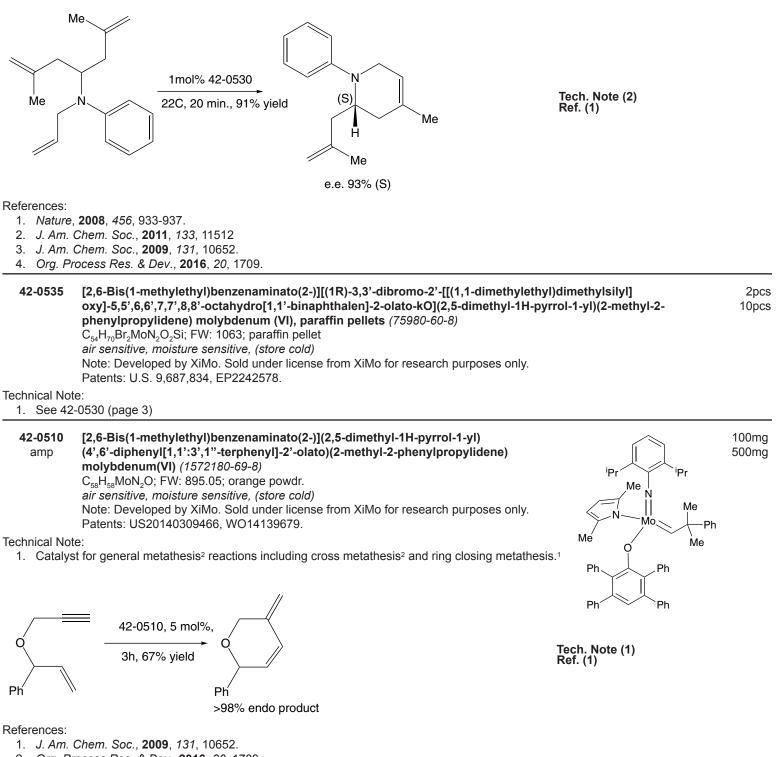
ip

Me

Me

F₃C F₃C

42-0530 [2,6-Bis(1-methylethyl)benzenaminato(2-)][(1R)-3,3'-dibromo-2'-[[(1,1-dimethylethyl)dimethylsilyl]oxy]-5,5',6,6',7,7',8,8'-(continued) octahydro[1,1'-binaphthalen]-2-olato-kO](2,5-dimethyl-1H-pyrrol-1-yl)(2-methyl-2-phenylpropylidene) molybdenum (VI) (1103220-99-0)



Org. Process Res. & Dev., 2016, 20, 1709. 2

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[2,6-Bis(1-methylethyl)benzenaminato(2-)](2,5-dimethyl-1H-pyrrol-1-yl)(4',6'-diphenyl[1,1':3',1"-42-0515 2pcs terphenyl]-2'-olato)(2-methyl-2-phenylpropylidene) molybdenum(VI) in paraffin formulated pellet 10pcs C₅₈H₅₈MoN₂O; FW: 895.05; paraffin pellet air sensitive, moisture sensitive, (store cold) Note: Developed by XiMo. Sold under license from XiMo for research purposes only. Patents: US20140309466, WO14139679. Technical Note: 1. See 42-0510 (page 4) 42-0520 [2,6-Bis(1-methylethyl)benzenaminato(2-)](2,5-dimethyl-1H-pyrrol-1-yl)(2-methyl-2-100ma phenylpropylidene)([1,1':3',1"-terphenyl]-2'-olato) molybdenum(VI) (1703808-70-1) amp 500mg C₄₆H₅₀MoN₂O; FW: 742.86; yellow pwdr. air sensitive, moisture sensitive, (store cold) Note: Developed by XiMo. Sold under license from XiMo for research purposes only. Me Patents: US20140309466, WO14139679. Mc Ph Technical Note: 1. Catalyst for general metathesis reactions including cross metathesis and endo-selective ene-yne ring Me closing metathesis.1 Ph Pł 42-0520, 10 mol%, Tech. Note (1) Ref. (1) 12 h, 65% yield >98% endo product References: 1. J. Am. Chem. Soc., 2009, 131, 10652. 42-0525 [2,6-Bis(1-methylethyl)benzenaminato(2-)](2,5-dimethyl-1H-pyrrol-1-yl)(2-methyl-2-phenylpropylidene) 2pcs ([1,1':3',1"-terphenyl]-2'-olato) molybdenum(VI), paraffin formulated pellet (1703808-70-1) 10pcs C₄₆H₅₀MoN₂O; FW: 742.86; paraffin pellet air sensitive, moisture sensitive, (store cold) Note: Developed by XiMo. Sold under license from XiMo for research purposes only. Patents: US20140309466, WO14139679. Technical Note: 1. See 42-0520 (page 5) 42-0560 (S)-1-((3,3'-Dibromo-2'-((tert-butyldimethylsilyl)oxy)-5,5',6,6',7,7',8,8'-octahydro-[1,1'-100mg binaphthalen]-2-yl)oxy)-N-(2,6-diisopropylphenyl)-1-(2,5-dimethyl-1H-pyrrol-1-yl)-1-(2-500mg amp methyl-2-phenylpropylidene)molybdenum (VI) (1196674-83-5) ip, ⁱPr C₅₄H₇₀Br₂MoN₂O₂Si; FW: 1063; red pwdr. Me Ν air sensitive, moisture sensitive, (store cold) Me Note: Developed by XiMo. Sold under license from XiMo for research purposes only. Ph Patents: U.S. 9,687,834, EP2242578. Me Me **Technical Notes:** R 1. Z-selective cross metathesis.² B 2. Enantio- or diasatereoselective en-yne ring closing metathesis.^{1,3} **ÖTBS** References: 1. Nature, 2008, 456, 933-937. 2. J. Am. Chem. Soc., 2011, 133, 11512. J. Am. Chem. Soc., 2009, 131, 10652. 3

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42-0565 Technical Not 1. See 42	(S)-1-((3,3'-Dibromo-2'-((tert-butyldimethylsilyl)oxy)-5,5',6,6',7,7',8,8'-octahydro-[1,1'-binaphthalen]- 2-yl)oxy)-N-(2,6-diisopropylphenyl)-1-(2,5-dimethyl-1H-pyrrol-1-yl)-1-(2-methyl-2-phenylpropylidene) molybdenum (VI) paraffin pellets (<i>1196674-83-5</i>) C ₅₄ H ₇₀ Br ₂ MoN ₂ O ₂ Si; FW: 1063; paraffin pellet <i>air sensitive, moisture sensitive, (store cold)</i> Note: Developed by XiMo. Sold under license from XiMo for research purposes only. Patents: U.S. 9,687,834, EP2242578. e: -0560 (page 5)	2pcs 10pcs
42-0540 amp Technical Not		100mg 500mg
b. Ring	st used for: tio-selective ring opening ² /cross metathesis. closing metathesis. tio- and endo-selective ene-yne ring closing metathesis. OTBS	
	$\frac{1 \text{ mol}\% 42-0540}{C_6H_6, 22C, 0.5h}$ OR $R = n-Bu \text{ or } p-MeOC_5H_4$ $>98\% Z$ Tech. Note (1) Ref. (2)	
	, 2011 , <i>471</i> , 461-466. Chem. Soc., 2012 , <i>134</i> , 2788-2799.	
42-0545 Technical Not	(R)-1-((3,3'-Dibromo-2'-((tert-butyldimethylsilyl)oxy)-5,5',6,6',7,7',8,8'-octahydro-[1,1'-binaphthalen]- 2-yl)oxy)-1-(2,5-dimethyl-1H-pyrrol-1-yl)-N-(2,6-dimethylphenyl)-1-(2-methyl-2-phenylpropylidene) molybdenum (VI) paraffin pellets (1300026-28-1) C ₅₀ H ₆₂ Br ₂ MoN ₂ O ₂ Si; FW: 1006.89; paraffin pellet air sensitive, moisture sensitive, (store cold) Note: Developed by XiMo. Sold under license from XiMo for research purposes only. Patents: U.S. 9,687,834, EP2242578.	2pcs 10pcs

Te

1. See 42-0540 (page 6)

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42-0550 (2,5-Dimethyl-1H-pyrrol-1-yl)(2,2",4,4",6,6"-hexamethyl[1,1':3',1"-terphenyl]-2'-olato) 100mg (2-methyl-2-phenylpropylidene)[2,3,4,5,6-pentafluorobenzenaminato(2-)-KN],(T-4) amp 500mg molybdenum(VI) (1433803-79-2) C₄₆H₄₅F₅MoN₂O; FW: 832.81; orange pwdr. air sensitive, moisture sensitive, (store cold) Me Note: Developed by XiMo. Sold under license from XiMo for research purposes only. Me Patent: U.S. 9,441,059. Mo Ph Technical Notes: Me Me O 1. Z-selective alkenyl halide synthesis by cross metathesis.1 2. Stereoselective macrocyclic ring closing metathesis.² Mes Mes CI 3-5 mol% 42-0550 Br С Tech. Note (1) Ref. (1) Br benzene 5 Equiv 42-0550 Tech. Note (2) 3-10 mol%, 2-6 h, Ref. (2) Macrocyclic Z-enolates References: 1. Nature, 2016, 531, 459. 2. J. Am. Chem. Soc., 2014, 136, 16493. 42-0555 (2,5-Dimethyl-1H-pyrrol-1-yl)(2,2",4,4",6,6"-hexamethyl[1,1':3',1"-terphenyl]-2'-olato)(2-methyl-2-2pcs phenylpropylidene)[2,3,4,5,6-pentafluorobenzenaminato(2-)-кN],(T-4) molybdenum(VI), paraffin pellets 10pcs (1433803-79-2) C₄₆H₄₅F₅MoN₂O; FW: 832.81; paraffin pellet air sensitive, moisture sensitive, (store cold) Note: Developed by XiMo. Sold under license from XiMo for research purposes only. Patent: U.S. 9,441,059. Technical Note: 1. See 42-0550 (page 7) **RELATED PRODUCT** 13-1905 Triethylaluminum paraffin pellet (97-93-8) 2pcs Et C₆H₁₅AI; FW: 114.16; paraffin pellet 10pcs

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air sensitive, moisture sensitive, (store cold)

Technical Note: 1. Safe, non-pyrophoric formulated triethylaluminum pellet for use in treating solvent and substrate materials for metathesis reactions in order to scavenge catalyst poisoning impurities before introduction of sensitive metathesis catalysts.

Et

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